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Antifreeze Compliance Testing

Client: OOO "Tosol-Sintez-Invest"
Vatutina Str., 31A
Dzerzhinsk, Nizhny Novgorod reg
Russia

Attention: Ms. Elvira Tsirenkova/Mr. Igor Kapitov

Product Identification: Felix Carbox G12 (SQ) Antifreeze

Test Method: ASTM D-6210

Report No.: 5290-07

Date: April 27, 2017

Methodology

Felix Carbox G12 (SQ) Antifreeze was tested for compliance to ASTM D-6210. The following tests were required:

- Meet requirements of ASTM D3306
- Shall contain less than 50 ppm sulfate ion
- Shall contain greater than 300 ppm Nitrite (NO_2^-) in a 50 Volume % Dilution
- Shall contain greater than 300 ppm Molybdate (MoO_4^{2-}) in a 50 Volume % Dilution
- Compatibility: ASTM D5828

Test Results:

- Results of ASTM D-3306 shown in Exhibit I attached
- Results for Sulfate ion, NO_2^- and MoO_4^{2-} and Compatibility shown in Exhibit II

Discussion

The sample of Felix Carbox G12 (SQ) Antifreeze meets all the listed requirements of ASTM D-6210



Respectfully Submitted

A handwritten signature in black ink, appearing to read "Lynn M. [unclear]".

Vice President

ABIC Testing Laboratories, Inc

Exhibit I
OOO “Tosol-Sintez-Invest”

Test Results, “Standard Specification for Ethylene Glycol Based Engine Coolant for Automotive and Light Duty Service”. ASTM D-3306

Product Identification: Felix Carbox G12 (SQ) Antifreeze

<u>Test</u>	<u>Requirement</u>	<u>Results</u>	<u>Comments</u>	<u>Test Method</u>
<u>Specific Gravity</u>	1.110 to 1.145	1.130	Passes	ASTM D-1122
<u>@ 15.5°C</u>				
<u>Freezing Point</u> <u>50 % Volume</u>	min. -37 °C (-34 °F)	-38 °C (-36 °F)	Passes	ASTM D-1177
<u>Boiling Point</u>				
Undiluted	min. 163 °C (325 °F)	177 °C (350 °F)	Passes	ASTM D-1120
Diluted 50% Volume	min. 107.6 °C (226 °F)	107.6 °C (226 °F)	Passes	ASTM D-1120
<u>Effect on Automotive Finish</u>	No Effect	No Effect	Passes	ASTM D-1882
<u>Ash Content</u>	max. 5 %	1.9 %	Passes	ASTM D-1119
<u>pH 50 % Volume</u>	7.5 to 11.0	9.0	Passes	ASTM D-1287
<u>Chloride Content</u>	max 25 ppm	6 ppm	Passes	ASTM D-3634
<u>Water Content %</u>	max. 5 %	2.4 %	Passes	ASTM D-1123
<u>Reserve Alkalinity ml</u>	Information only	9.0 ml	Information	ASTM D-1121
<u>Corrosion in Glassware</u>				ASTM D-1384
Weight Loss,				
• Copper	max.10 mg/specimen	7.6 mg.*	Passes	
• Solder	max 30 mg/specimen	1.3 mg*	Passes	
• Brass	max 10 mg/specimen	3.2 mg*.	Passes	
• Steel	max 10 mg/specimen	3.5 mg*.	Passes	
• Cast Iron	max 10 mg/specimen	7.3 mg*.	Passes	
• Aluminum	max 30 mg/specimen	6.0 mg*.	Passes	

*Average of triplicate samples

Source: ABIC Testing Laboratories, Inc.

**Exhibit I, continued
OOO “Tosol-Sintez-Invest”**

Test Results, Standard Specification for Ethylene Glycol Based Engine Coolant for Automotive and Light Duty Service”. ASTM D-3306

Product Identification: Felix Carbox G12 (SQ) Antifreeze

<u>Test</u>	<u>Requirement</u>	<u>Results</u>	<u>Comments</u>	<u>Test Method</u>
<u>Foaming</u>				
Volume	max. 150 ml	95 ml	Passes	ASTM D-2809
Break Time	max 5 sec.	3 sec.	Passes	
<u>Corrosion of Cast Aluminum Alloys at Heat Rejection</u>				
				ASTM D-4340
Weight Change, mg/cm² / week	1.0 mg/cm ² / week	0.2 mg/cm ² / week*	Passes	
* Average of duplicate samples				
Specimen Color	Information Only	Light Gray	Information Only	
pH Used Solution	Information Only	7.6	Information Only	
Used Solution Clarity	Information Only	Transparent	Information Only	
<u>Simulated Service Performance</u>				
				ASTM D-2570
Weight Loss,				
• Copper	max.20 mg/specimen	8.6 mg*	Passes	
• Solder	max 60 mg/specimen	12.0 mg*	Passes	
• Brass	max 20 mg/specimen	8.8 mg.*	Passes	
• Steel	max 20 mg/specimen	3.6 mg.*	Passes	
• Cast Iron	max 20 mg/specimen	7.2 mg.*	Passes	
• Aluminum	max 60 mg/specimen	26.3 mg.*	Passes	
*Average of triplicate samples				
<u>Cavitation-Erosion</u>				
				ASTM D-2809
	Rating for pitting, cavitation, 9 or erosion of water pump 8 minimum		Passes ⁽¹⁾	

(1) Pictures attached

Exhibit II
OOO “Tosol-Sintez-Invest”
Test Results

Product: Felix Carbox G12 (SQ) Antifreeze

<u>Test</u>	<u>Requirement</u>	<u>Results</u>	<u>Comment</u>
Sulfate ion content:	Less than 50 ppm	Less than 1 ppm*	Passes
Nitrite content (NO ₂ ⁻) plus			
Molybdate content (MoO ₄ ⁻²)	Greater than 780 ppm in a 50% solution	874 ppm	Passes
Nitrite content (NO ₂ ⁻) , 50 Volume % Solution	300 ppm minimum	540 ppm	Passes
Molybdate content (MoO ₄ ⁻²), 50 Volume % solution	300 ppm minimum	320 ppm	Passes
Compatibility: ASTM D5828	Insolubles less than standard	None	Passes
	Ratio of insolubles to reference antifreeze insolubles	Clear, no insolubles	Information Only

*** Detection limit**